

UNITED STATES
SECURITIES AND EXCHANGE COMMISSION
Washington, D.C. 20549

# FORM D

NOTICE OF SALE OF SECURITIES
PURSUANT TO REGULATION D,
SECTION 4(6), AND/OR
OPM LIMITED OFFERING EXEMPTION

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OMB APPROVAL
OMB Number: 3235-0076
Expires: May 31, 2005
Estimated average burden
hours per response......16.00

SEC USE ONLY					
Prefix I	Serial I				
2175					
DATE	RECEIVED				
	1				

UNIFORM LIMITED OFFERING EXEM	IPTION
Name of Offering ( check if this is an amendment and name has changed, and indicate change.)	
SERIES A CONVERTIBLE PREFERRED SHARES  Filing Under (Check box(es) that apply): Rule 504 Rule 505 Rule 506 Section 4(6)  Type of Filing: New Filing Amendment	
A. BASIC IDENTIFICATION DATA	
1. Enter the information requested about the issuer	04049904
Name of Issuer (  check if this is an amendment and name has changed, and indicate change.)	
Address of Executive Offices (Number and Street, City, State, Zip Code) 4501 LAKESIDE AVENUE, CLEVELAND, OHIO 44114	Telephone Number (Including Area Code) 216-432-9200
Address of Principal Business Operations (Number and Street, City, State, Zip Code) (if different from Executive Offices)  SAME	Telephone Number (Including Area Code) SAME
Brief Description of Business MANUFACTURING	
Type of Business Organization  corporation  limited partnership, already formed  business trust  limited partnership, to be formed	PROCESSED  please specify):  NOV 3 0 2004
Actual or Estimated Date of Incorporation or Organization: O 6 8 0 Actual Esti  Jurisdiction of Incorporation or Organization: (Enter two-letter U.S. Postal Service abbreviation for State  CN for Canada; FN for other foreign jurisdiction)	mated THOMSON E: FINANCIAL B
GENERAL INSTRUCTIONS	
Federal: Who Must File: All issuers making an offering of securities in reliance on an exemption under Regulation D 77d(6).	or Section 4(6), 17 CFR 230.501 et seq. or 15 U.S.C.
When To File: A notice must be filed no later than 15 days after the first sale of securities in the offering and Exchange Commission (SEC) on the earlier of the date it is received by the SEC at the address given by which, it is due, on the date it was mailed by United States registered or certified mail to that address.	
Where To File: U.S. Securities and Exchange Commission, 450 Fifth Street, N.W., Washington, D.C. 20	0549.
Copies Required: Five (5) copies of this notice must be filed with the SEC, one of which must be manual photocopies of the manually signed copy or bear typed or printed signatures.	lly signed. Any copies not manually signed must be
Information Required: A new filing must contain all information requested. Amendments need only reporting thereto, the information requested in Part C, and any material changes from the information previously supp	

State

not be filed with the SEC.

Filing Fee: There is no federal filing fee.

This notice shall be used to indicate reliance on the Uniform Limited Offering Exemption (ULOE) for sales of securities in those states that have adopted ULOE and that have adopted this form. Issuers relying on ULOE must file a separate notice with the Securities Administrator in each state where sales are to be, or have been made. If a state requires the payment of a fee as a precondition to the claim for the exemption, a fee in the proper amount shall accompany this form. This notice shall be filed in the appropriate states in accordance with state law. The Appendix to the notice constitutes a part of this notice and must be completed.

- ATTENTION-

Failure to file notice in the appropriate states will not result in a loss of the federal exemption. Conversely, failure to file the appropriate federal notice will not result in a loss of an available state exemption unless such exemption is predictated on the filing of a federal notice.

		A. BASIC ID	ENTIFICATION	ON DATA	f:			
2. Enter the information re	guested for the fol			71.22.27				· 
	•	suer has been organized w	vithin the past f	ive vears			*	
•		ver to vote or dispose, or di	•		0% or more of:	a class of	equity securities (	of the issuer
		f corporate issuers and of		•				n die issuei.
		f partnership issuers.	corporate gene	iai and managin	g partiters or p	al thershi	p issuers, and	
		i partitersinp issuers.						
Check Box(es) that Apply:	Promoter	Beneficial Owner	<b>Executi</b>	ve Officer 🔀	Director		neral and/or anaging Partner	
Full Name (Last name first, in RICHARD J. STROZEWS		· · · · · · · · · · · · · · · · · · ·		,		7.2		*******
Business or Residence Address 1921 CYPRESS AVENU			ode)					
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executi	ve Officer	Director	_	neral and/or anaging Partner	
Full Name (Last name first, in PHYLLIS MITCHELL	f individual)		i					
Business or Residence Address	. Number and	Street City State 7in C		<u> </u>			· · · · · · · · · · · · · · · · · · ·	
1921 CYPRESS AVENUE			·					
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executi	ve Officer	Director		neral and/or anaging Partner	
			· · · · · · · · · · · · · · · · · · ·	·	· · · · · · · · · · · · · · · · · · ·	·		<u> </u>
Full Name (Last name first, in	f individual)					• • •		٠.
Business or Residence Addre	ss (Number and	Street, City, State, Zip Co	ode)				• • •	
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executi	ve Officer	Director		neral and/or anaging Partner	
Full Name (Last name first, it	f individual)							
	· marriaun,							
Business or Residence Addres	ss (Number and	Street, City, State, Zip Co	nde)					
		onout, only, orano, dip of				:		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executi	ve Officer	Director		neral and/or anaging Partner	· · ·
Tall Name (Task and Task at	et Estern	·						
Full Name (Last name first, in	r individual)				••	•		
Business or Residence Address	ss (Number and	Street, City, State, Zip Co	ode)	· .				
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executi	ve Officer	Director		neral and/or anaging Partner	
Full Name (Last name first, i	f individual)					· · ·		
Business or Residence Address	ss (Number and	Street, City, State, Zip Co	ode)		.,			
	····							
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executi	ve Officer	Director	$\Box$	neral <b>and</b> /or anaging Partner	••
Full Name (Last name first, i	f individual)					3.4		····

Business or Residence Address (Number and Street, City, State, Zip Code)

(Use blank sheet, or copy and use additional copies of this sheet, as necessary)

	B. INFORMATION ABOUT OFFERING						
1. Has the issuer sold, or does the issuer	, , , , , , , , , , , , , , , , , , ,						
	nswer also in Appendix, Column 2, if filing under ULOE.						
2. What is the minimum investment that							
3. Does the offering permit joint owners	hip of a single unit?						
4. Enter the information requested for ea commission or similar remuneration for If a person to be listed is an associated por or states, list the name of the broker or a broker or dealer, you may set forth the	n the offering. or with a state						
Full Name (Last name first, if individual) NONE							
Business or Residence Address (Number a	nd Street, City, State, Zip Code)						
Name of Associated Broker or Dealer							
ivanic of Associated Broker of Dealer							
States in Which Person Listed Has Solicite	ed or Intends to Solicit Purchasers						
(Check "All States" or check individu	al States)	All States					
AL AK AZ AR IL IN IA KS MT NE NV NH RI SC SD TN	CA CO CT DE DC FL  KY LA ME MD MA MI  NJ NM NY NC ND OH  TX UT VT VA WA WV	GA HI ID  MN MS MO  OK OR PA  WI WY PR					
Full Name (Last name first, if individual)							
Business or Residence Address (Number a	and Street, City, State, Zip Code)	,					
Name of Associated Broker or Dealer							
States in Which Person Listed Has Solicite	d or Intends to Solicit Purchasers						
(Check "All States" or check individu	al States)	All States					
AL AK AZ AR IL IN IA KS MT NE NV NH RI SC SD TN	CA CO CT DE DC FL KY LA ME MD MA MI NJ NM NY NC ND OH TX UT VT VA WA WV	GA HI ID MN MS MO OK OR PA WI WY PR					
Full Name (Last name first, if individual)							
Business or Residence Address (Number a	and Street, City, State, Zip Code)						
Name of Associated Broker or Dealer		• • •					
States in Which Person Listed Has Solicite	ed or Intends to Solicit Purchasers						
(Check "All States" or check individu		All States					
AL AK AZ AR IL IN IA KS MT NE NV NH RI SC SD TN	CA CO CT DE DC FL  KY LA ME MD MA MI  NI NM NY NC ND OH  TX UT VT VA WA WV	GA HI ID MN MS MO OK OR PA WI WY PR					

(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)

## C. OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES AND USE OF PROCEEDS

1.	Enter the aggregate offering price of securities included in this offering and the total amount alread sold. Enter "0" if the answer is "none" or "zero." If the transaction is an exchange offering, check this box and indicate in the columns below the amounts of the securities offered for exchange and already exchanged.	ς 1	
	Type of Security	Aggregate Offering Price	Amount Already Sold
	Debt	\$_0.00	§ 0.00
	Equity	\$ 200,000.00	\$ 200,000.00
	☐ Common 🙀 Preferred		
	Convertible Securities (including warrants)	\$	\$
	Partnership Interests		
	Other (Specify)		
	Total	\$ 200,000.00	\$ 200,000.00
	Answer also in Appendix, Column 3, if filing under ULOE.		
2.	Enter the number of accredited and non-accredited investors who have purchased securities in thi offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "0" if answer is "none" or "zero."  Accredited Investors	Number Investors	Aggregate Dollar Amount of Purchases \$ 200,000.00
	Non-accredited Investors		\$ 0.00
	Total (for filings under Rule 504 only)		\$ 200,000.00
	Answer also in Appendix, Column 4, if filing under ULOE.		•
3.	If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C — Question 1.		
	Type of Offering	Type of Security	Dollar Amount Sold
	Rule 505		\$
	Regulation A		\$
	Rule 504	EQUITY	\$ 100.00
	Total		<u>\$ 100.00</u>
4	a. Furnish a statement of all expenses in connection with the issuance and distribution of th securities in this offering. Exclude amounts relating solely to organization expenses of the insurer The information may be given as subject to future contingencies. If the amount of an expenditure i not known, furnish an estimate and check the box to the left of the estimate.		
	Transfer Agent's Fees		] \$
	Printing and Engraving Costs	·····	] \$
	Legal Fees	🔀	\$_16,000.00
	Accounting Fees		] \$
	Engineering Fees		] \$
	Sales Commissions (specify finders' fees separately)		] \$
	Other Expenses (identify)		] \$
•	Total		\$ 16,000.00

E. STATE SIGNATURE		
Is any party described in 17 CFR 230.262 presently subject to any of the disqualification	Yes	No
provisions of such rule?		1⊠1

See Appendix, Column 5, for state response.

- The undersigned issuer hereby undertakes to furnish to any state administrator of any state in which this notice is filed a notice on Form D (17 CFR 239.500) at such times as required by state law.
- The undersigned issuer hereby undertakes to furnish to the state administrators, upon written request, information furnished by the issuer to offerees.
- The undersigned issuer represents that the issuer is familiar with the conditions that must be satisfied to be entitled to the Uniform limited Offering Exemption (ULOE) of the state in which this notice is filed and understands that the issuer claiming the availability of this exemption has the burden of establishing that these conditions have been satisfied.

The issuer has read this notification and knows the contents to be true and has duly caused this notice to be signed on its behalf by the undersigned duly authorized person.

Issuer (Print or Type)	Signature Date	
I-PLUS, INC	Great Stor 11-3-04	
Name (Print or Type)	Title (Print or Type)	-
RICHARD J. STROZEWSKI	PRESIDENT, 1-PLUS, INC	

### Instruction:

Print the name and title of the signing representative under his signature for the state portion of this form. One copy of every notice on Form D must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

#### APPENDIX 1 2 3 4 Disqualification Type of security under State ULOE and aggregate Intend to sell (if yes, attach offering price Type of investor and explanation of to non-accredited investors in State offered in state amount purchased in State waiver granted) (Part B-Item 1) (Part C-Item 1) (Part C-Item 2) (Part E-Item 1) Number of Number of Accredited Non-Accredited State Yes No Investors Amount Investors Amount Yes No ALX AK X AZX AR × CA × CO X CT**X** . X DE DC × FL × GA × HI × ID X IL X IN. IA K, KS X KY LA × ME X MD X MA X ·MI X MN ×

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X

# APPENDIX

1	Intend to non-a investor	to sell ccredited s in State -Item 1)	Type of security and aggregate offering price offered in state (Part C-Item 1)	Type of investor and amount purchased in State (Part C-Item 2)			5 Disqualification under State ULOE (if yes, attach explanation of waiver granted) (Part E-Item 1)		
State	Yes	No		Number of Accredited Investors	Amount	Number of Non-Accredited Investors	Amount	Yes	No
МО		×							
MT		×							
NE		×							
NV	******************************	×							
NH		×							
NJ		×							
NM		×							
NY		×							
NC		×		,					
ND		×							
OH	×			1	\$200,000.0	0			×
OK		×							
OR		*					,		
PA	Company to the state of the sta	×							
RI	***************************************	×							
SC		<b>X</b> .					•		
SD		× .							
TN		×	· · · · · · · · · · · · · · · · · · ·						
TX		×							
UT		×							
VT		×							
VA		×						<u> </u>	
WA	***************************************	×	٠.				•		
WV		×							
WI		×							

24.7 %	APPENDIX									
1	Intend	2 3 Type of security and aggregate					5 Disqualification under State ULOE (if yes, attach			
	to non-accredited offering price investors in State (Part B-Item 1) (Part C-Item 1)			Type of investor and amount purchased in State (Part C-Item 2)			explanation of waiver granted) (Part E-Item 1)			
State	Yes	No		Number of Accredited Investors	Amount	Number of Non-Accredited Investors	Amount	Yes	No	
WY		×								
PR		×	-							